

NC Express

Software version release: **25.2**

5th January 2026

New features in NC Express 25.2

UNFOLDING	4
Supported 3D formats and versions.....	4
Inventor: option for importing unfolded flat patterns.....	5
Splitting a big radius into step bends	6
PANEL BENDER	7
Options for adding centering automatically.....	7
Option for a height-programmable clamp	7
Break helper cycle	8
ACP enhancements.....	9
PRESS BRAKE.....	10
Material-based die width multiplier and tool priorities	10
Support for punch and die adapters/extensions.....	11
Support for tool layouts	12
Support for double-thickness bending.....	13
Faster and better Autotool	13
Autobend/automatic bend sequencing.....	13
Cell porting.....	14
Parametric stretch	16
Outputting a PDF report of the program.....	17
Possibility to construct catalogs from the tool library.....	18
Exporting pnz and mtz files from the setup tool library	19
LASER	20
Time estimation enhancements.....	20
Laser destruct enhancements	20
PUNCH-SHEAR	21
Remnant marking with an external marking device.....	21
Detecting shear slugs on the sheet bottom.....	22
LASER-PUNCH.....	23
Automatically added laser scrap cuts that weaken the skeleton	23
Other usability enhancements	24
Special tool shapes shown in the tool library	24
Filtering sheet sizes by machine sheet size limitations	24
Time calculation indicator	27

Performance improvement in reports 28
Sorting time as a column in the sheets list 28
Order database with Tulus Office enhancements 29
Windows support 33

UNFOLDING

Supported 3D formats and versions

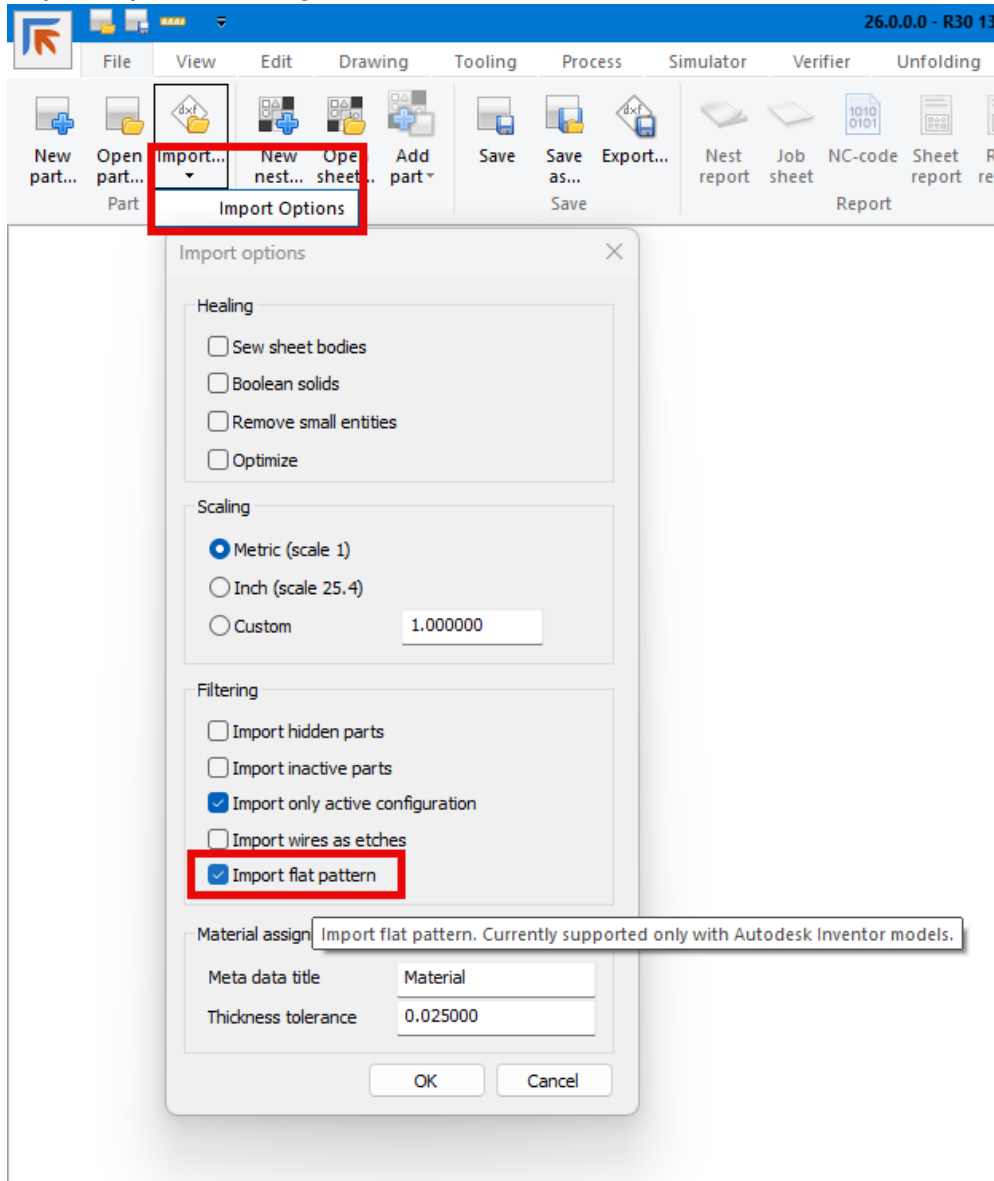


- Autodesk Inventor (*.ipt, *.iam), up to 2026
- SolidWorks (*.sldprt, *.sldasm), up to 2025
- Solid Edge (*.par, *.psm, *.asm), up to 2025
- Siemens JT (*.jt), up to 10.10
- Siemens NX (*.prt), up to 2412.7000
- PTC Creo (*.prt.x, *.asm.x), up to 12.0
- Catia (*.catproduct, *.catpart), V4 (4.15 to 4.26) and V5-3DX (R10 to R35, R2023 to R2025), V6 (R2025)
- IGES (*.igs, *.iges), up to 5.3
- STEP (*.stp, *.step), AP203 (E1, E2), AP214 (up to E3), AP242 (E1, E2, E3, BO XML), AP209
- Spatial ACIS (*.sat), up to 2023 1.0
- Parasolid (*.x_t, *.x_b), up to 37.1

Inventor: option for importing unfolded flat patterns



You can now import an already unfolded flat pattern. This can be activated in the Import options dialog:

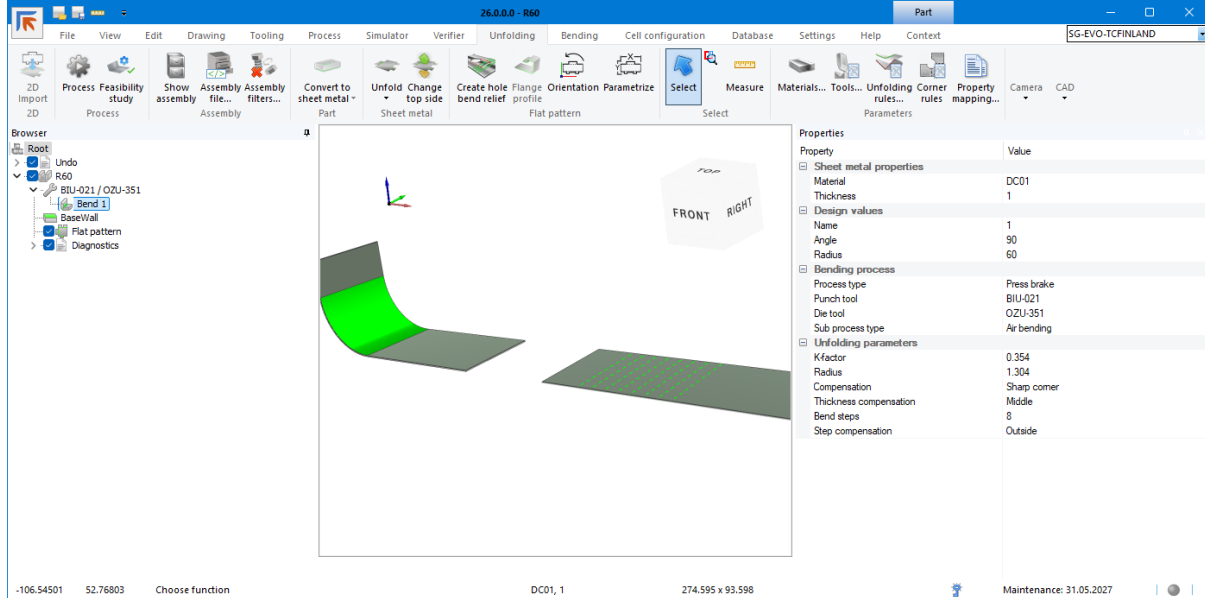


Note that information about bending lines is not included, only the cutting geometry. Also, this functionality is currently implemented only for Autodesk Inventor models.



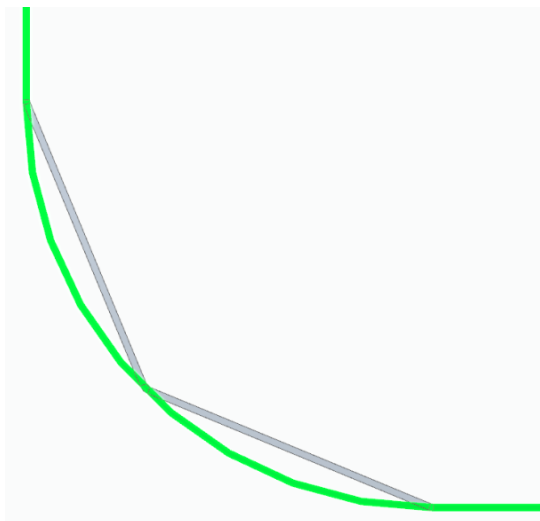
Splitting a big radius into step bends

You can now split a big radius into multiple smaller steps in Unfolding. This can be defined by setting the radius smaller than the design and increasing the number of the new parameter's bend steps:

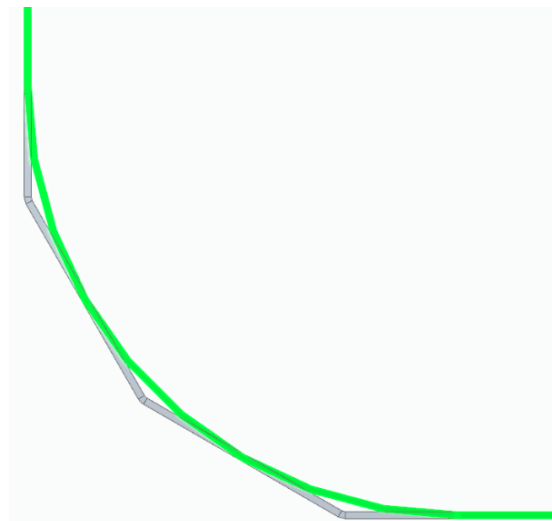


Another new related parameter is Step compensation, which defines on which side of the part an approximated step bend should not exceed the original geometry. Values that can be selected are Outside (default) and Inside.

Example: illustrations of a three-step compensation.



When Outside is selected.



When Inside is selected.

PANEL BENDER

Options for adding centering automatically

You can now have additional centering(s) automatically added to improve the precision of the bends.

Bend length to add center defines the value where centering is added when entering on the side of the part where the bend length exceeds the defined value.

Additional centering defines whether centering is automatically added to long sides, short sides or all sides.

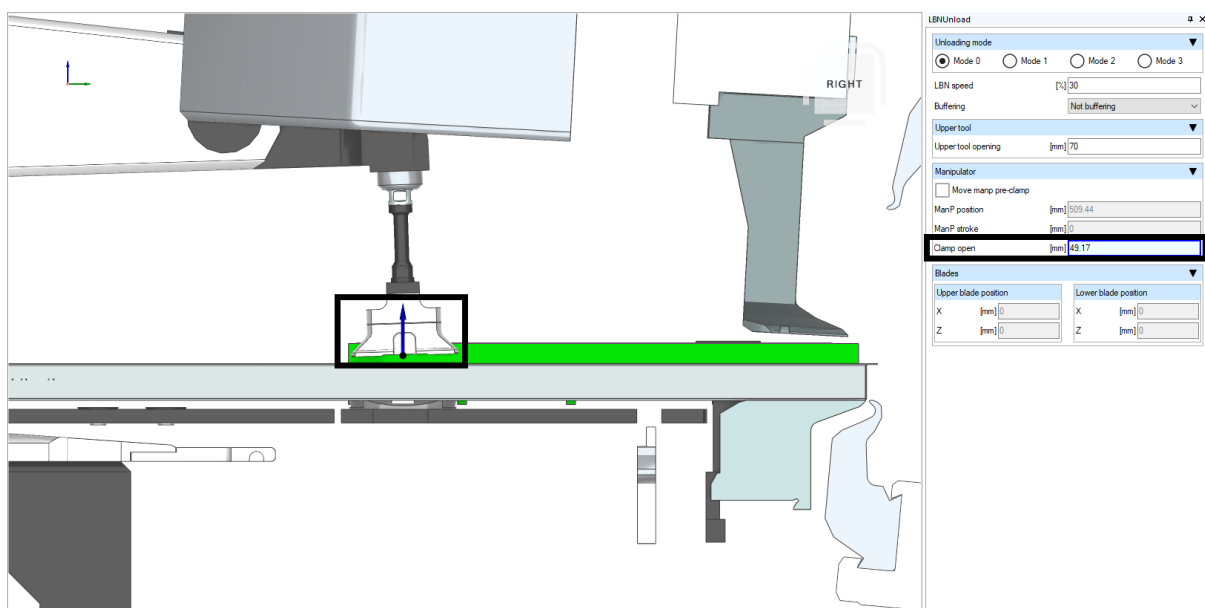
These new parameters can be changed to program parameters to apply them for the selected program and to default parameters to set the value as default for new programs.

Option for a height-programmable clamp

You can now set the clamp's exact height for the following phases: LBN, Belt, SmartUnload, Center, ASPCenter, RepositionOnUpperTool and RepositionOnCups.

The height-programmable clamp feature, as an option, can be enabled for each of the above phases separately.

If the feature is enabled, NC Express will initialize the clamp height to the minimum feasible value. The operator will then change the clamp height if needed, either by moving the 3D view dragger or by editing the Clamp open control directly.



Break helper cycle

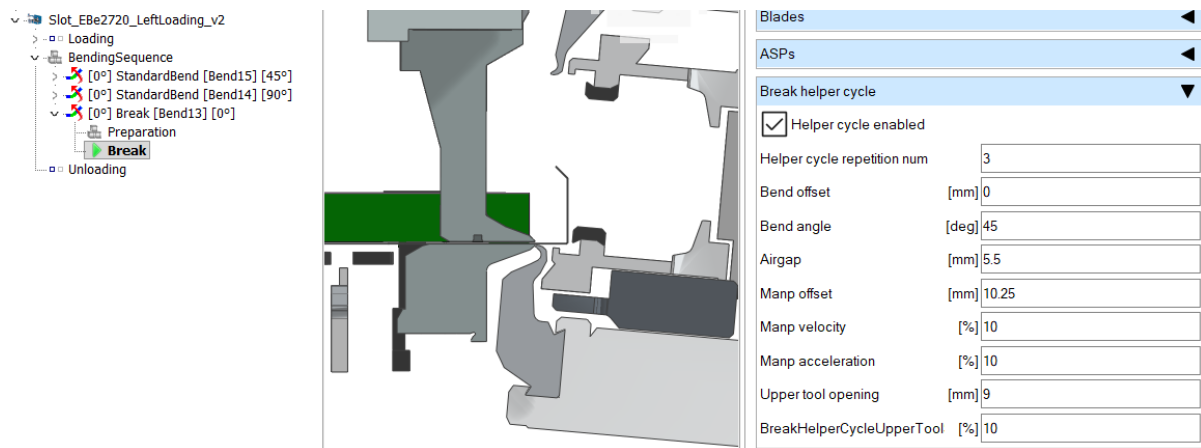
Also known as the “break weakening cycle”. It is an additional functionality for the breaking phase. It consists of one or more standard bend + smash bends executed to the bending line to “weaken it” and makes the profile detach easily.

In default and program parameters, users can configure two new properties:

<input type="checkbox"/> Helper cycle enabled
Helper cycle repetition factor [mm] 400

One enables the additional cycle by default, while the other is used for the default number of repetitions (number of repetitions = bend length / factor).

Upon activation of the additional cycle, the user can adjust its parameters:



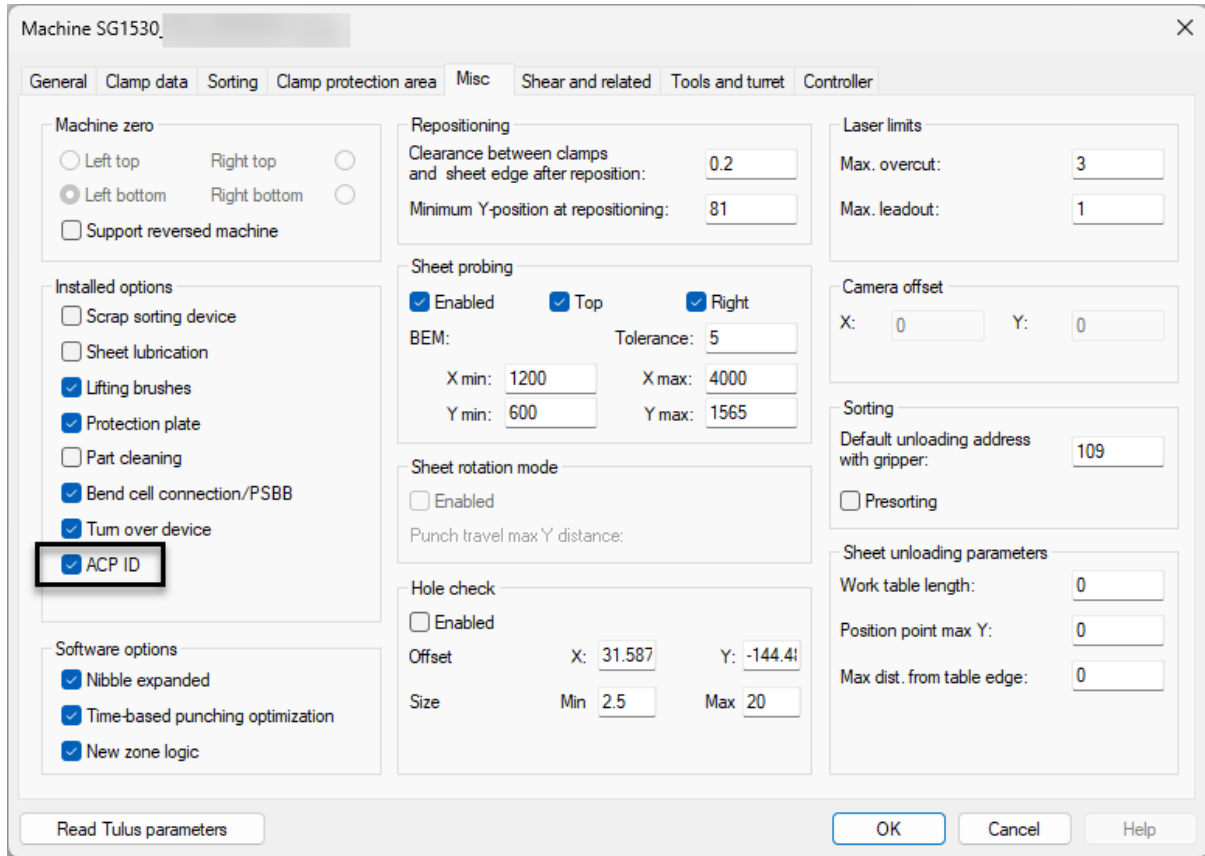
The screenshot displays a software interface for configuring a bending process. On the left, a tree view shows the sequence: Slot_EBe2720_LeftLoading_v2 > Loading > BendingSequence > [0°] StandardBend [Bend15] [45°] > [0°] StandardBend [Bend14] [90°] > [0°] Break [Bend13] [0°] > Preparation > Break. The 'Break' step is highlighted in green. The center shows a 3D model of the bending machine. The right panel shows the 'Break helper cycle' parameters:

Break helper cycle	
<input checked="" type="checkbox"/> Helper cycle enabled	
Helper cycle repetition num	3
Bend offset [mm]	0
Bend angle [deg]	45
Airgap [mm]	5.5
Manp offset [mm]	10.25
Manp velocity [%]	10
Manp acceleration [%]	10
Upper tool opening [mm]	9
BreakHelperCycleUpperTool [%]	10

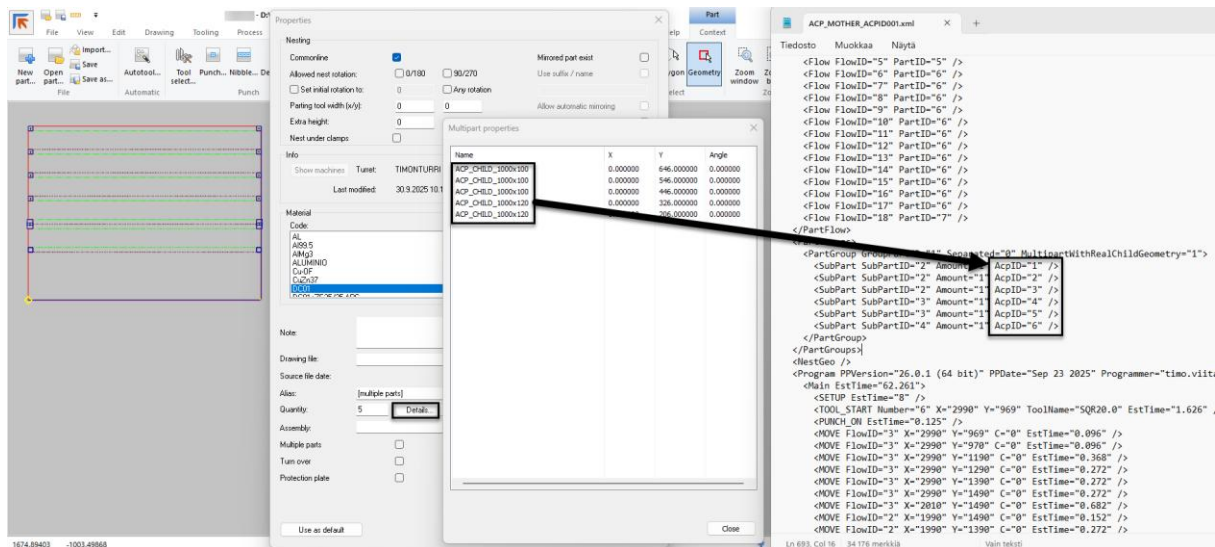
Some are for the standard bend movement, like *Airgap* or *Bend angle*, and others are for the smashing movement, like *Upper tool opening* and *Manp offset*, which are used to bring the bent line under the upper tool to flatten it.

ACP enhancements

The advanced cutting parts inventory is now improved so that all individual child parts are also counted. There is a new machine setting to activate **ACP ID** writing to the NC code.



When this option is active, we write the AcpID for each ACP child part and for the ACP related scrap part. Tulus Cell and Tulus Office use these.



PRESS BRAKE

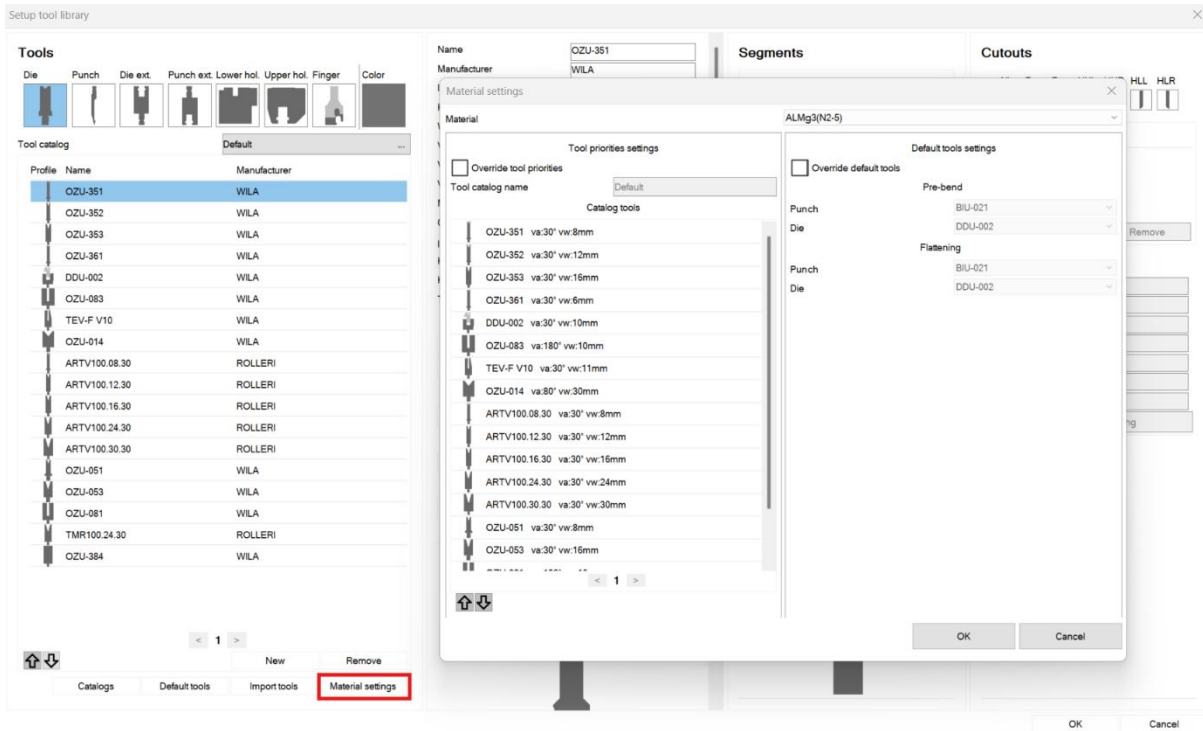
Material-based die width multiplier and tool priorities

You can now define different die width multipliers for each material. If **Override VWidth Multiplier** is not checked for a material, the global parameters for the VWidth multiplier will be used.

The screenshot shows the 'Materials database' window with the 'Material' tab selected. The material 'DC01(N2-5)' is highlighted in the list. The 'Press brake' section is highlighted with a red box, showing the 'Override VWidth multiplier' checkbox and the 'VWidth thickness range multipliers' (Min: 6, Max: 10). The 'Thickness' list on the right shows values 0.5, 0.8, 1, 1.25, 1.5, 2, and 2.5.

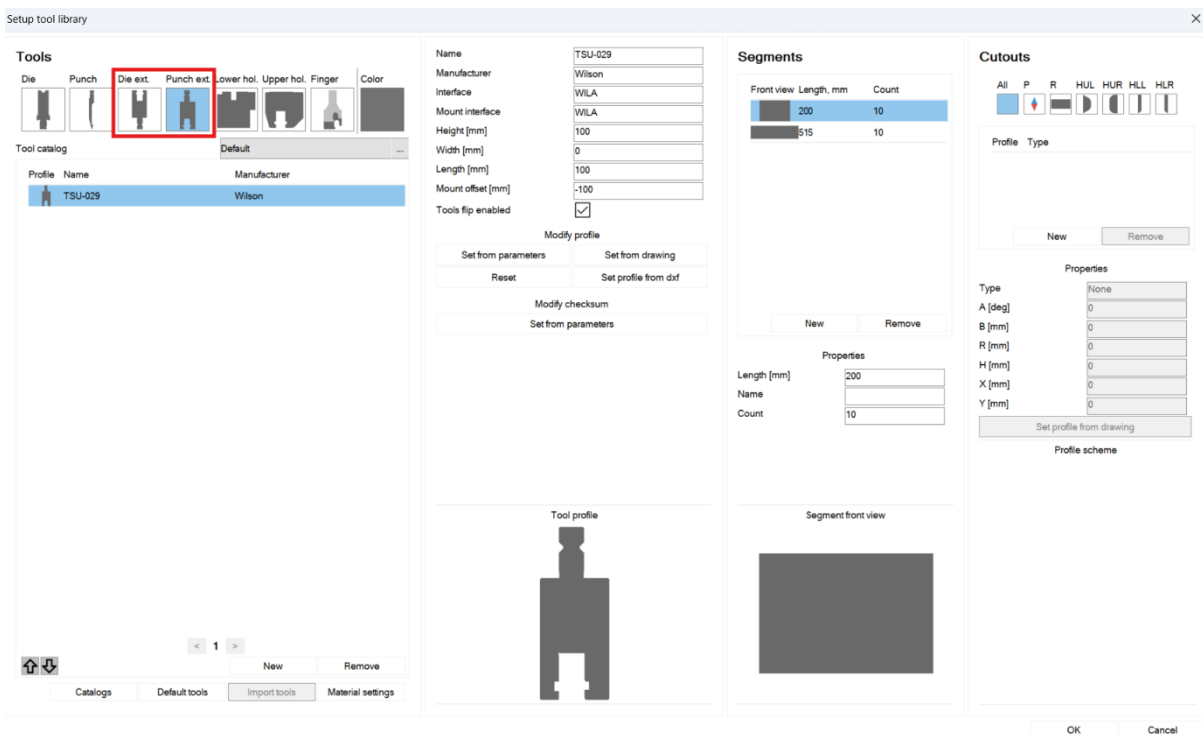
Material	Name	Density [kg/m ³]	Tensile Strength [MPa]	Yield strength [MPa]	Conductivity	Plastic protection	K-factor	Corner rule	Default corner rule	Unfolding rule	Default unfolding rule	Panel bender	Alias name	Identifier	Override VWidth multiplier	VWidth thickness range multipliers
DC01(N2-5)	DC01(N2-5)	0	382	0	<input type="checkbox"/>	<input type="checkbox"/>	0.5	<input type="checkbox"/>		<input type="checkbox"/>				1	<input type="checkbox"/>	Min: 6, Max: 10

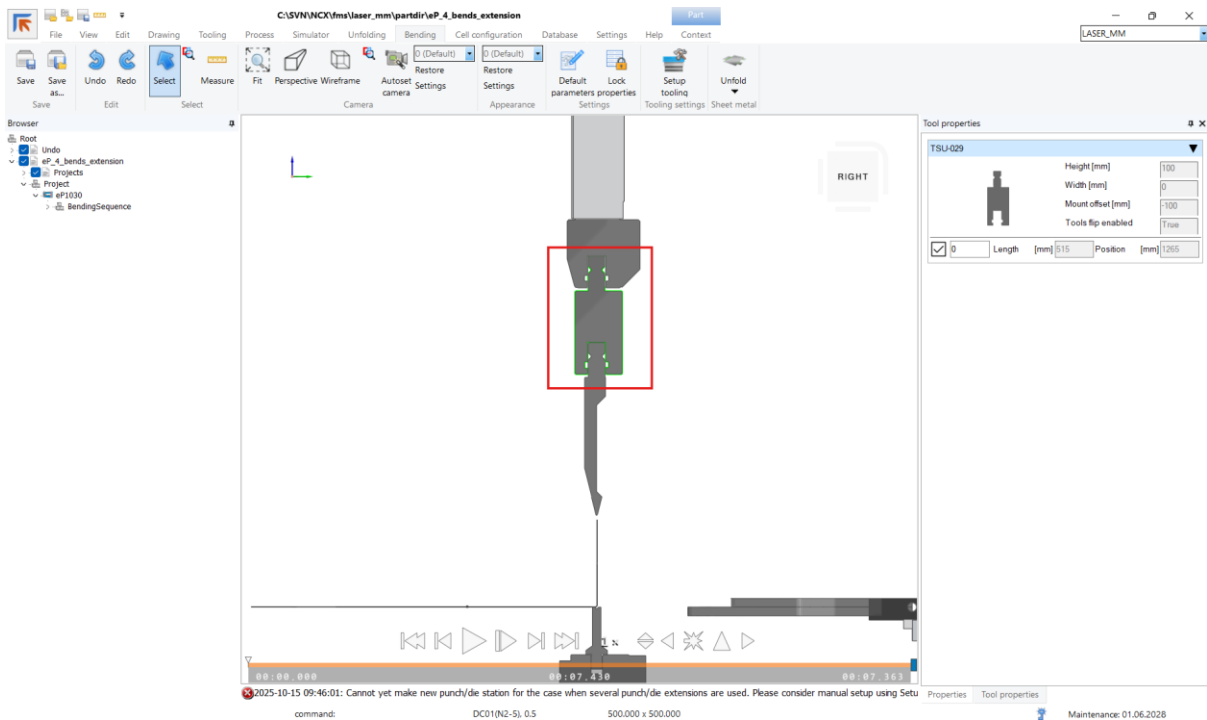
Different tool priorities can also be specified for each material. If **Override tool priorities** is not checked for a material, default tool priorities will be used.



Support for punch and die adapters/extensions

Die and punch extensions are now supported. Extensions are tools mounted on the machine's main holders, onto which the bending tools are then mounted. Their main purpose is to create taller tool compositions.

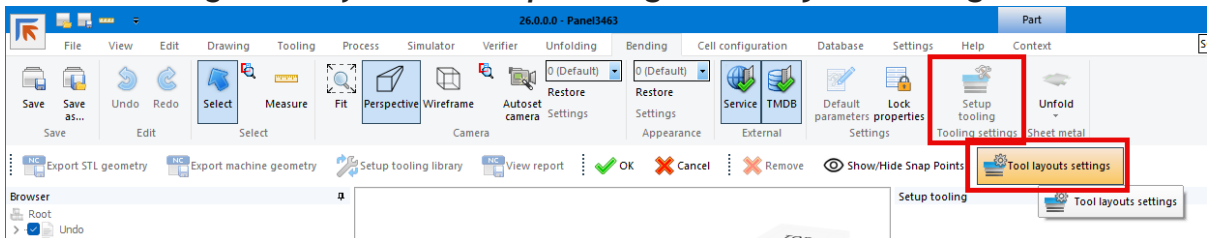




Support for tool layouts

You can now save and load a tool layout for press brake machines similarly as you already can for panel bender machines.

You can manage tool layouts in *Setup tooling - Tool layout settings*:



You can load a tool layout from Tool layout settings or by selecting a layout from the combo box when adding a new program:

Add program

Select machine

Machine:

Tool layout:

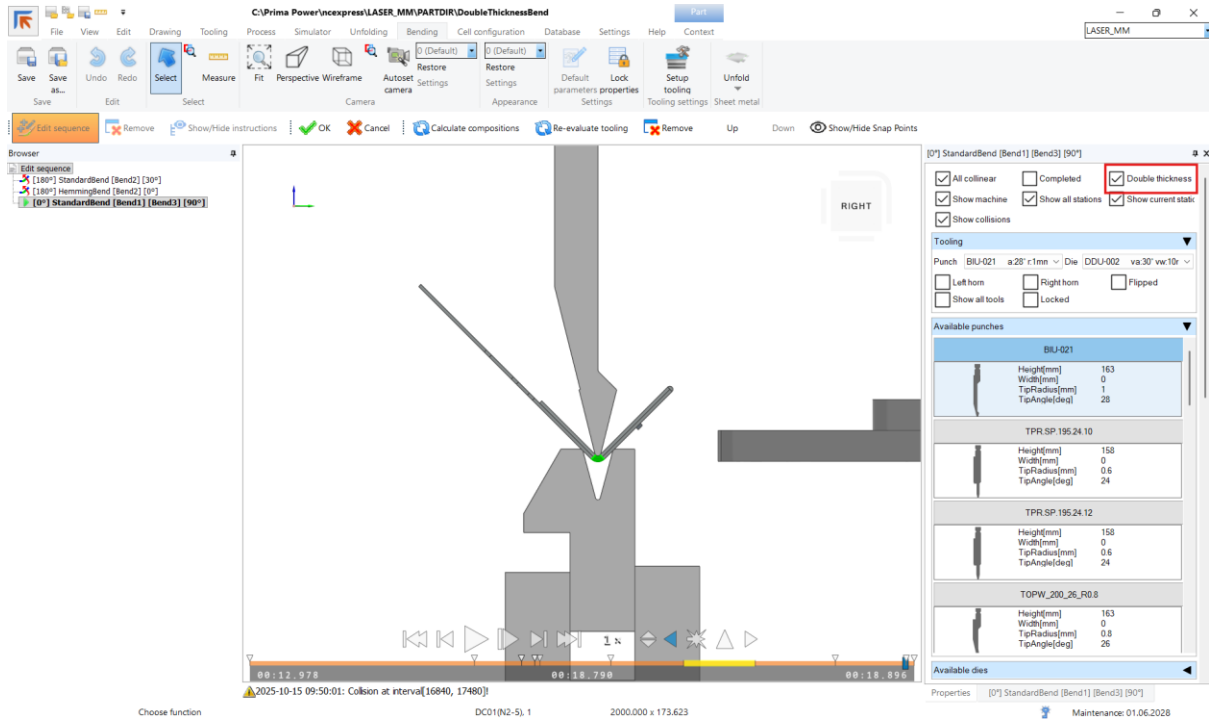
Predefined tool settings

Die tools

Punch tools

Support for double-thickness bending

You can now perform double-thickness bends. The *Double thickness* option must be enabled from the *Edit Sequence* menu.



Faster and better Autotool

There are numerous improvements for Autotool that improve results and performance. In many cases, Autotool will now result in a more optimal tooling, reducing the number of tool stations and the need to manually adjust the tooling.

To name a few improvements:

- Positioning of the part to the edge of the tool station
- Reusing/positioning existing stations for coaxial bends

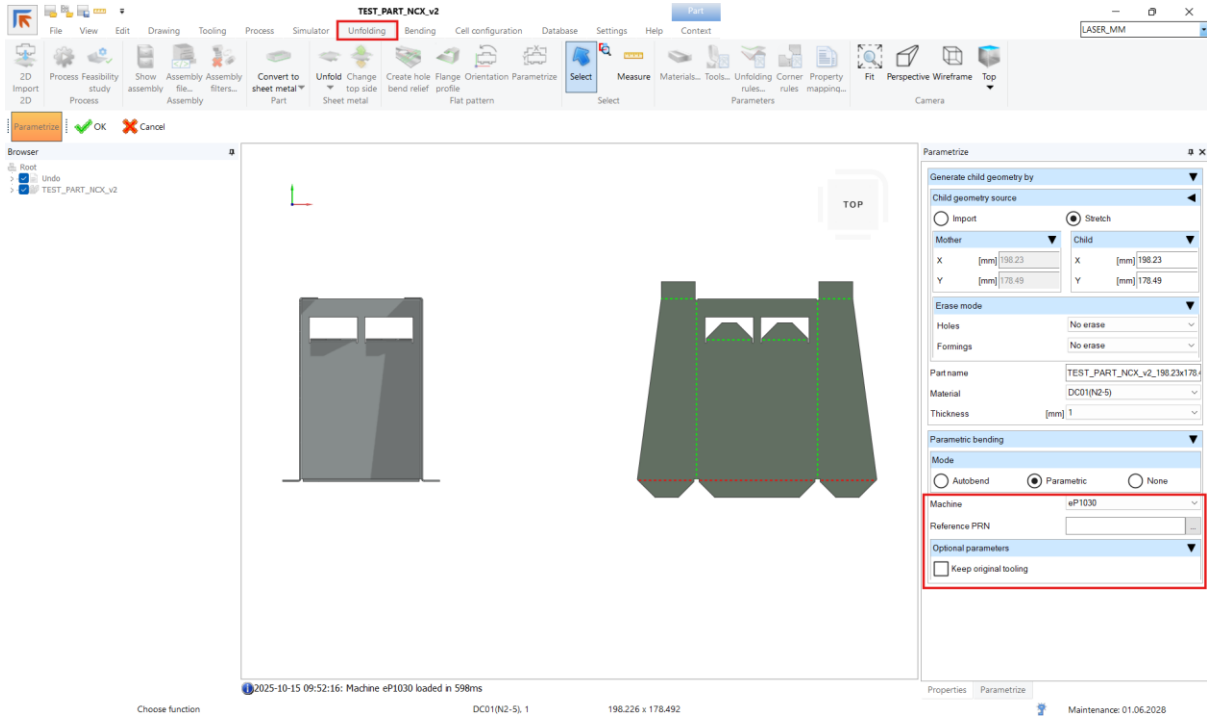
Autobend/automatic bend sequencing

Autobend has been improved to have more stable results. Current behavior is prioritizing the short side cycle, also allowing long side/mixed cycles if such are identified to be more suitable for the part.

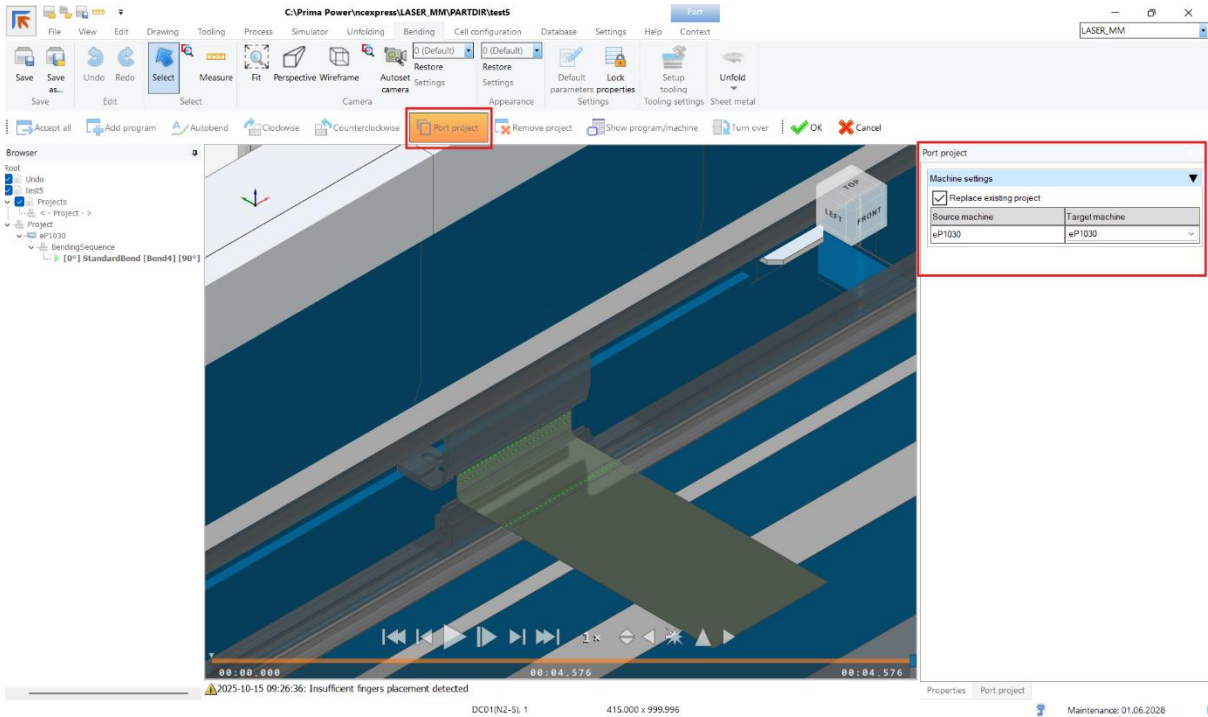
Cell porting

Cell porting allows you to change the press brake cell while preserving the program you have already created. Cell porting will create another program with the target cell, attempting to preserve the tooling and other user choices as much as possible.

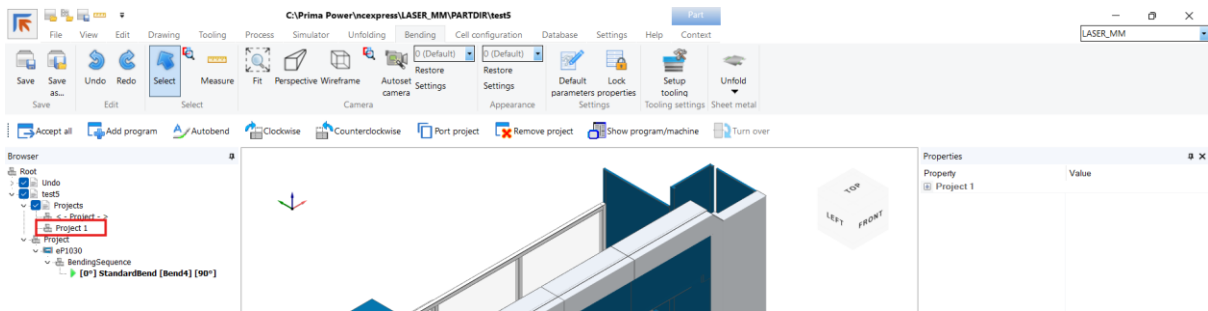
Cell porting can be combined with Parametric Stretch.



You can also port a project from the Bending tab using the Port project command. You can either replace the current project or create a new one using the **Replace existing project** option.



The newly created project will be under Projects in the tree view. Double-click on the other project to switch to it.

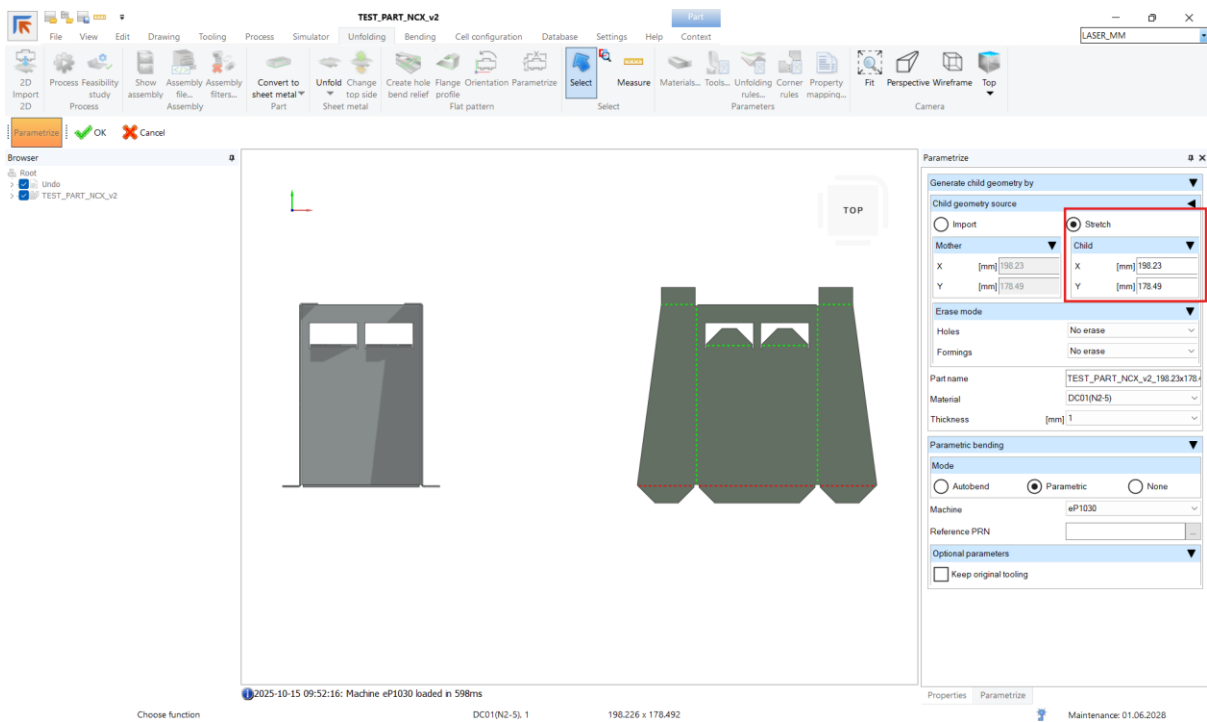


Parametric stretch

Parametric Stretch allows you to change the dimensions of your part and create a program that tries to preserve the user choices made in the original program as much as possible. The dimensions of the tool stations will change according to the new part dimensions. The finger positions will be proportionally shifted to provide similar part support compared to the original program.

Parametric Stretch can be combined with Cell Porting.

You can use the *Keep original tooling* option to change the part dimensions without changing the tool station dimensions.




Outputting a PDF report of the program

You can generate a report of your program in PDF format. The report contains information describing the program's bending sequence, the required machine tool compositions and other useful details.

Bending report


eP1030




Product Info

Name:	Parte43_test	Material:	DC01(N2-5)
Created:	2025-10-01 10:51:32	Thickness:	1.00 mm
Creator:		Rectangle:	779.09 x 368.09
Revision:		Weight:	0.00 kg
Machine:	eP1030	Bends:	4
NC file:	Parte43_test	Set-up times:	0
		Bend time:	00:19

Comment: BIU-022OZU-310

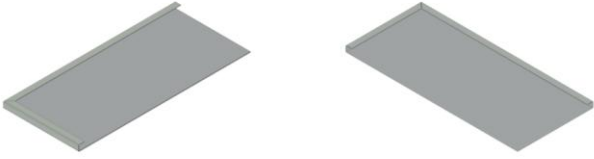


Tool Set-up



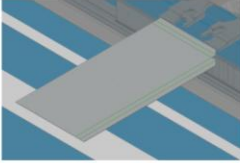
Name:	Length:	Position:	Turned:	Heel:	Segments:
Punch 1: BIU-023	725.00 mm	1167.32 mm	No	Yes	100, 200, 100, 25, 200, 100
Die 1: OZU-351	730.00 mm	1164.82 mm	No	No	515, 35, 25, 20, 35, 100

Product Images



Bend: 1:

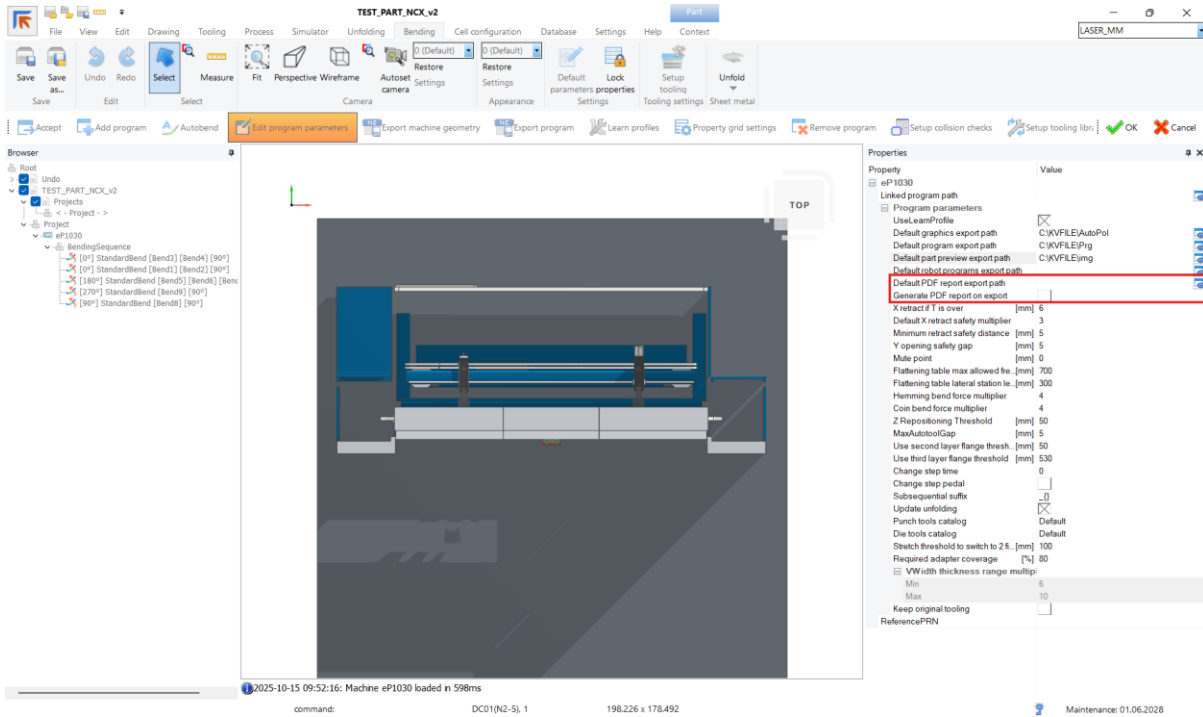
Angle:	90°	Length:	320.11 mm
Radius (Ri):	1.13 mm	Force:	2.70 T/m
Deduction (BD):	1.96 mm	Tool load:	8.42 T/m
Delay:	Auto	Y-opening:	30.00 mm
Finger 1:		Finger 2:	
X 24.02 mm (→ 0.00 mm)		X 0.00 mm (→ 0.00 mm)	
Z 1429.36 mm		Z 1607.23 mm	
R 95.50 mm		R 0.00 mm	



Rotate of 90°

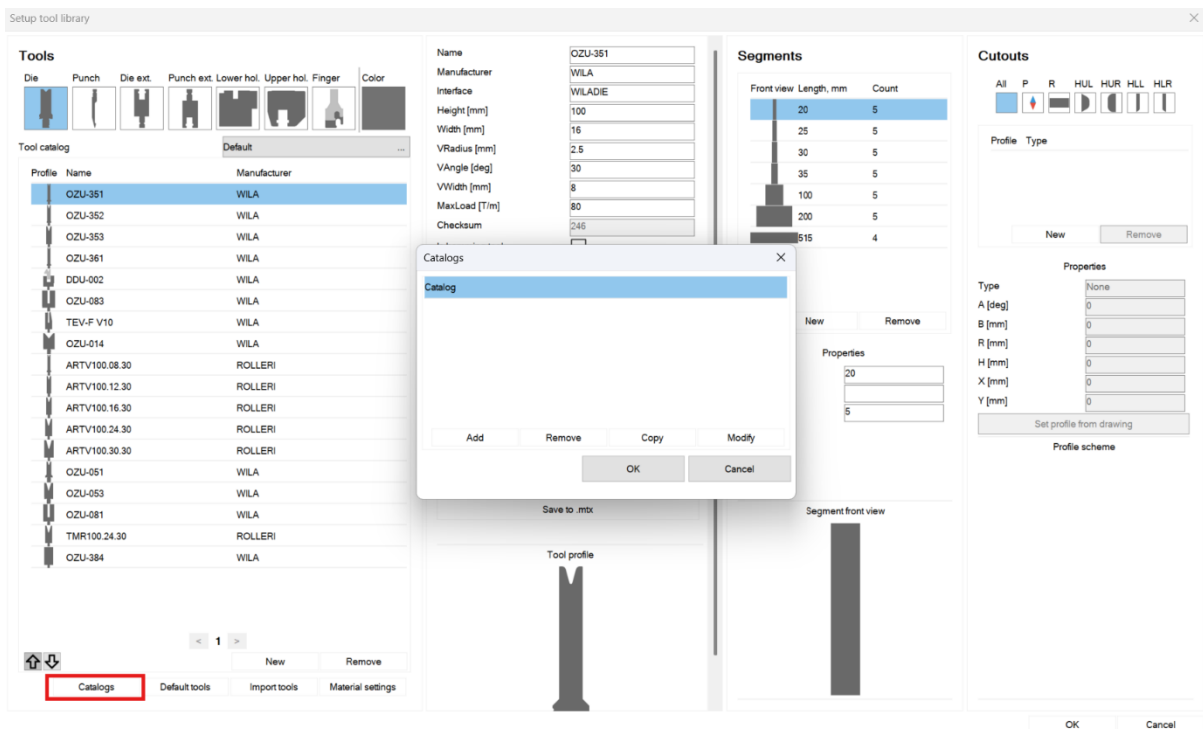
1

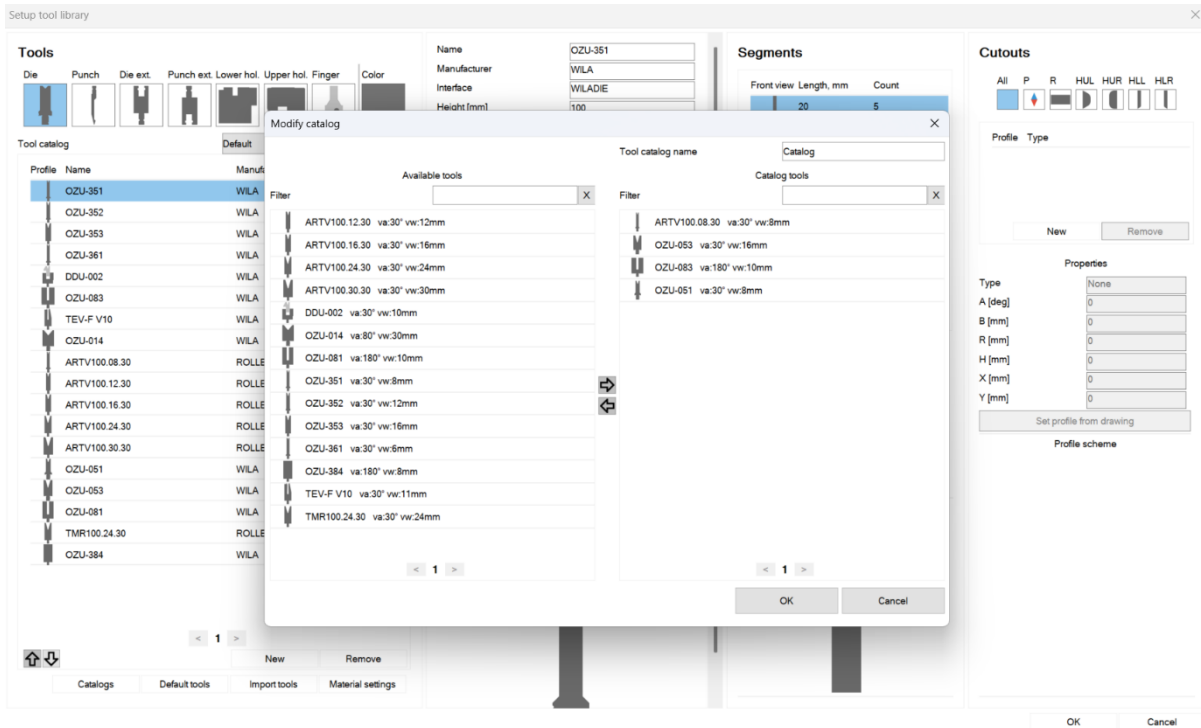
The report can be inspected using the **View report** command. The report can be generated upon accepting the bending program by enabling the **Generate PDF report on export** parameter. The default destination path for the generated report can be set by overriding the **Default PDF report export path** parameter.



Possibility to construct catalogs from the tool library

You can now define tool catalogs with tools from your tool library. You can create catalogs for punches, dies, punch extensions and die extensions.

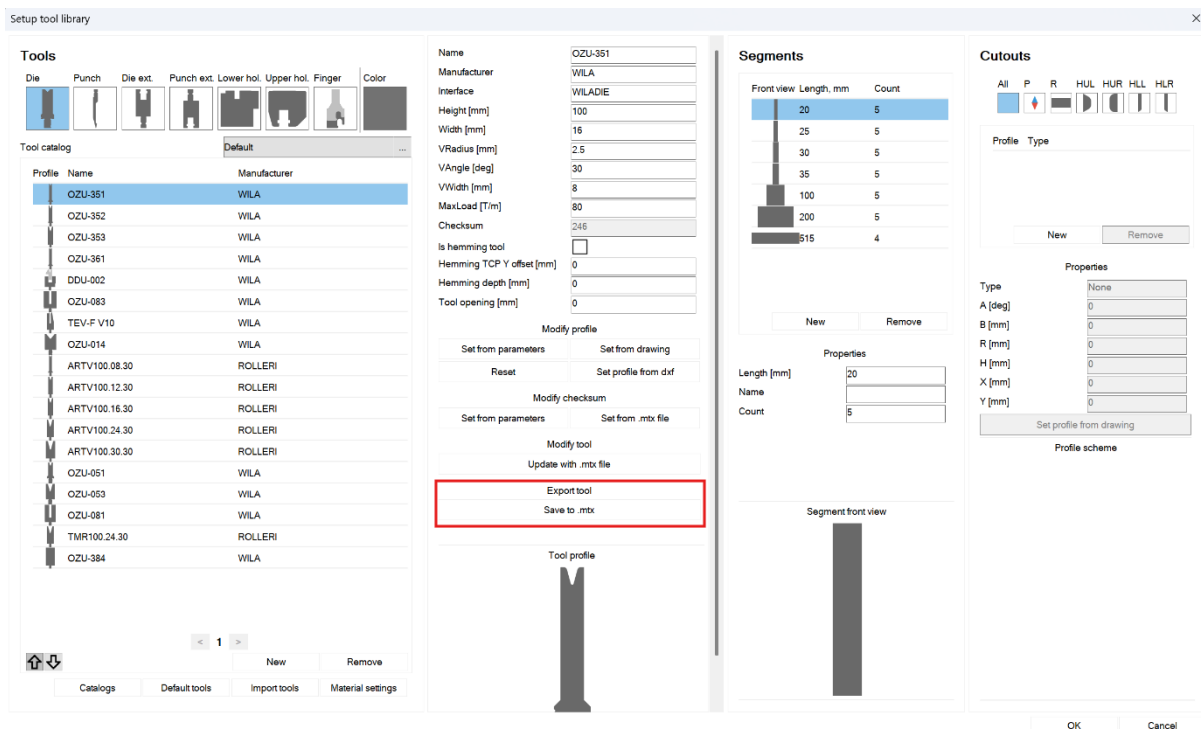




After defining catalogs, you can specify which one is to be used from the Cell/Default Program/Program parameters using the relevant fields. The default catalog contains all the tools from the tooling library.

Exporting pnz and mtz files from the setup tool library

Punch and die tools can now be exported independently using the *Save to .pnz* and *Save to .mtz* functionalities from the *Setup tool library* view.



LASER

Time estimation enhancements

The Tulus time calculation module now includes improved estimations for gas consumption, specifically for ET, RT and SMT nozzles.

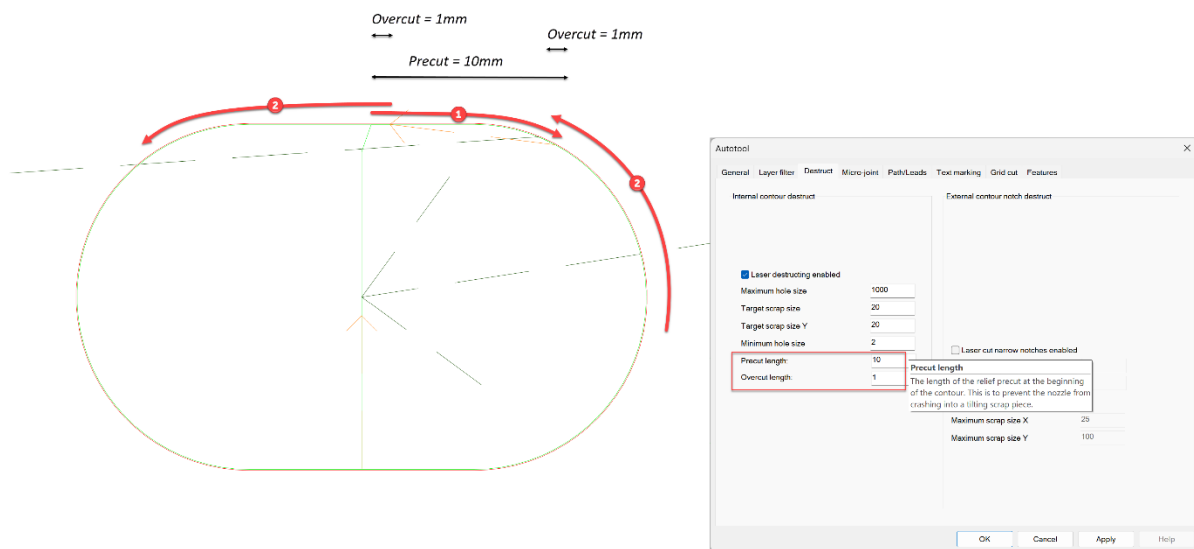
Additionally, PSR robot sorting times are now estimated and can be displayed in the *Sheets* list by enabling the *Sorting time* column (see page 28).

Laser destruct enhancements

Two reliability enhancements have been implemented for laser destruct cutting when *Reduce piercing* is enabled under *Settings - Options - Autotool*:

- Pre-cut on contour cuts
- Alternate swath direction on horizontal cuts

These improvements are designed to minimize the risk of collisions with tilting scrap pieces. *Precut length* and *Overcut length* distances can be adjusted in the *Autotool - Destruct* dialog.



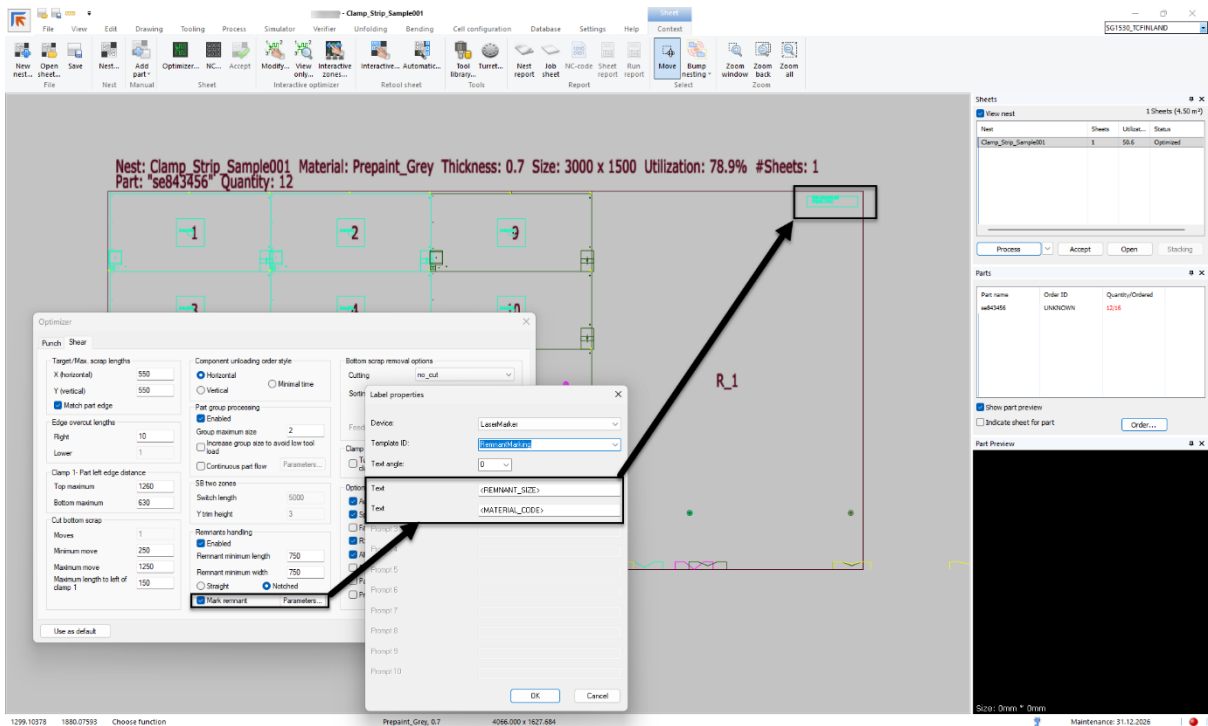
PUNCH-SHEAR

Remnant marking with an external marking device

Remnant marking with an external marking device can utilize the same device configuration and templates as regular part marking. However, only a limited set of reserved words is supported. The available reserved words for remnant marking are listed in the following table.

<REMNANT_SIZE>	Size of the remnant in format “width x height”
<SHEET_ID>	ID of the sheet from which the remnant is created
<THICKNESS>	Material thickness
<MATERIAL_CODE>	Material code
<LENGTH>	Size of the remnant in X direction
<WIDTH>	Size of the remnant in Y direction

Remnant marking is activated from the optimizer. Activate Mark remnant checkbox and select from the Parameters dialog which label template is used for remnant marking. You need to add the remnant marking template to the .INK file in the LIB directory.

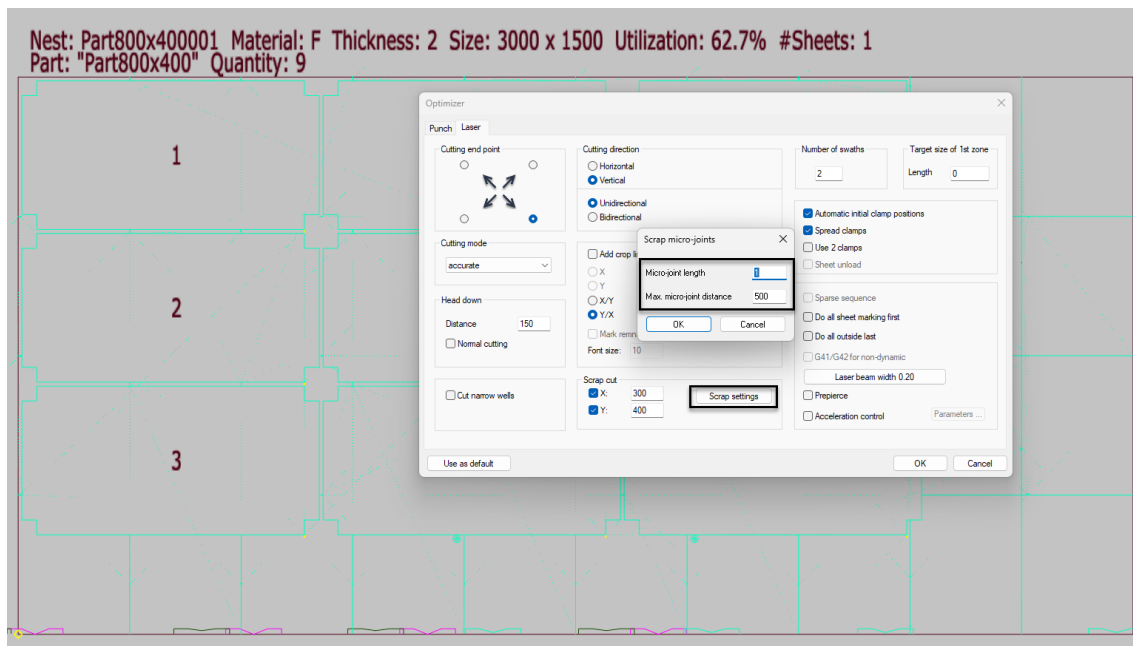


LASER-PUNCH

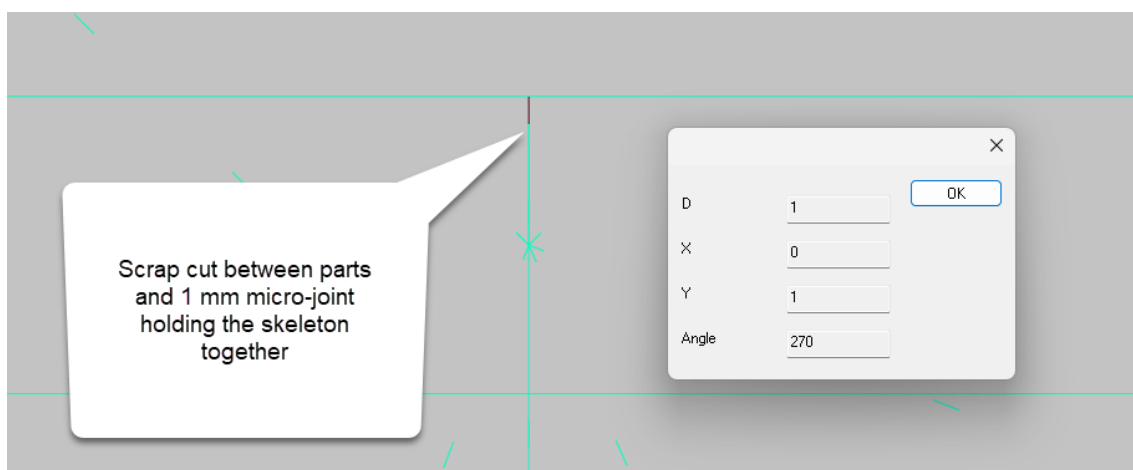
Automatically added laser scrap cuts that weaken the skeleton

Automatic scrap cuts that weaken the skeleton is a new functionality that helps skeleton handling by cutting it to smaller pieces and leaving the micro-joint to keep the skeleton in one piece.

Optimizer has new settings for setting the micro-joint length and maximum micro-joint distance.



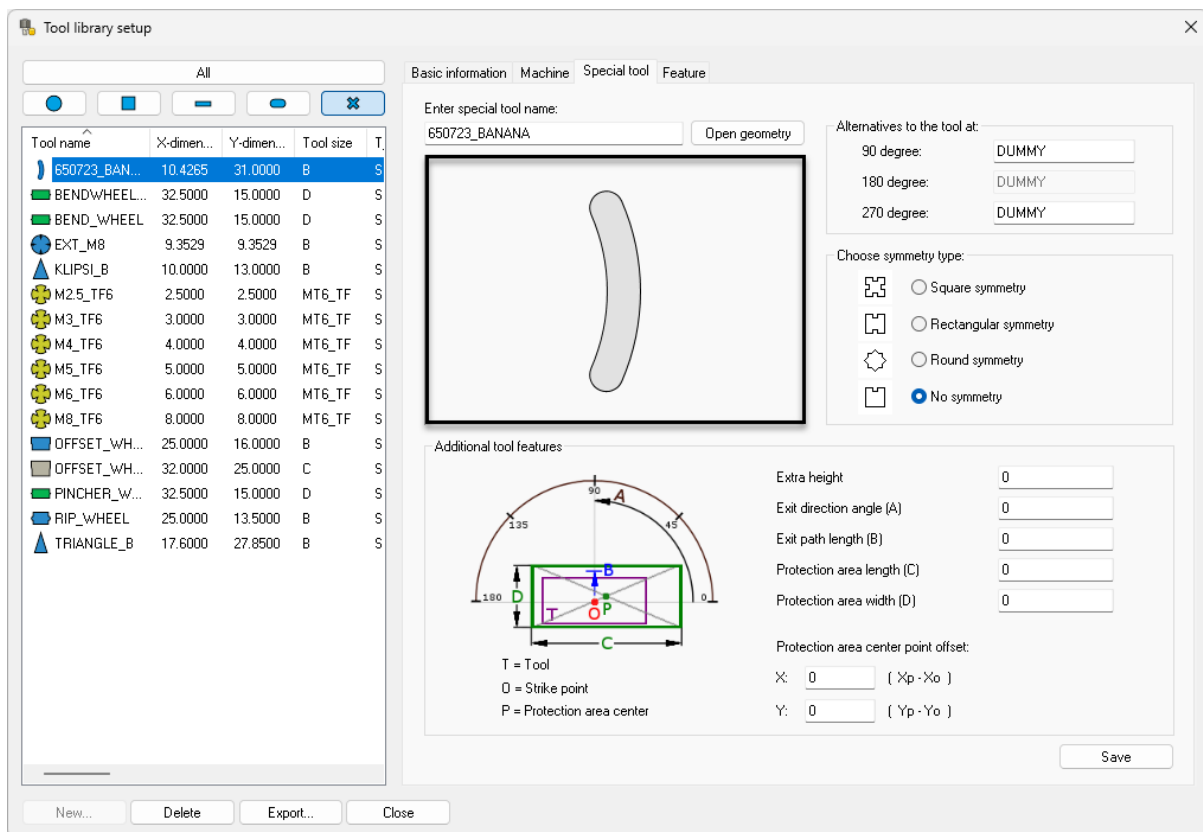
The result after optimizing is the 1 mm micro-joint in each scrap cut, which keeps the skeleton together.



Other usability enhancements

Special tool shapes shown in the tool library

The shapes of special tools are now shown directly in the Tool library setup - Special tool tab. It helps the user to recognize the tool easily. The dialog's old functionalities are also rearranged to give room for the shape window.



Filtering sheet sizes by machine sheet size limitations

Nesting sheet sizes are now automatically filtered based on the size limits defined in the loader configuration file (.lud) located in the LIB folder. NC Express recognizes both Loading Device (LD) and Compact Express (CE) as valid loaders.

Any sheet size that falls outside the defined minimum and maximum values is excluded from the available sheet list.

This feature ensures that order-based automatic production uses only sheet sizes compatible with the machine, improving reliability and reducing errors.

Example: Lud-file has Xmax=3074 set for maximum X size.

```

LD1530_11.12.lud
Tiedosto Muokkaa Näytä
</Zone>
<Zone number="12" Xmin="1365" Ymin="1189" Xmax="2954" Ymax="1434">
<Cup X="1326" Y="1395" D="78"/>
<Cup X="1845" Y="1395" D="78"/>
<Cup X="2412" Y="1395" D="78"/>
<Cup X="2915" Y="1395" D="78"/>
<Cup X="2915" Y="1150" D="78"/>
</Zone>
<SheetSize Xmin="500" Ymin="100" Xmax="3074" Ymax="1535">
</SheetSize>
</Zones>
Ln 79, Col 62 2 988 merkkiä Vain teksti 100% Windows (CRLF) UTF-8

```

Sheet database has two sheet sizes X3000 and X3100:

Material sheet database

All materials Sheets Remnants Coils

Material	Sheet ID	Sheet X	Sheet Y	Thick...	Quan...	Priority	Utiliz...	Remnant	Coil	Cost	CS st...
DC01	DC01_1_5_3000X1500	3000...	1500...	1.500	234	5	80	False	False	0.00	0
	DC01_1_5_3100X1500	3100...	1500...	1.500	123	5	80	False	False	0.00	0

Database location: d:\prima power 25.2\ncexpress\database

Edit... Add... Remove Close

When creating a new nest, the system selects only the smaller sheet because the larger one exceeds the Xmax limit.

Nesting parameters

Global parameters Part list Material sheet list

Reserved sheets Material: DC01 Thickness: 1.5

Sheet ID	Size-X	Size-Y	Reserved	Cost
DC01_1_5_3000X1500	3000	1500	234	0

Sheet utilization option

Use in listed order

Use smallest

Use one sheet size

Find the best sheet size:

Optim level: 1

Advanced

Number of sizes to try: 2

Level: 0

Coil nesting

Enable

Min length: 1800

Max length: 3000

Step: 10

Available coil widths: 1000

Number of coils: 1

Number of standard sheets: 0

Square last sheet

Set maximum number of nested sheets: 1

Set part-order limit per sheet: 1

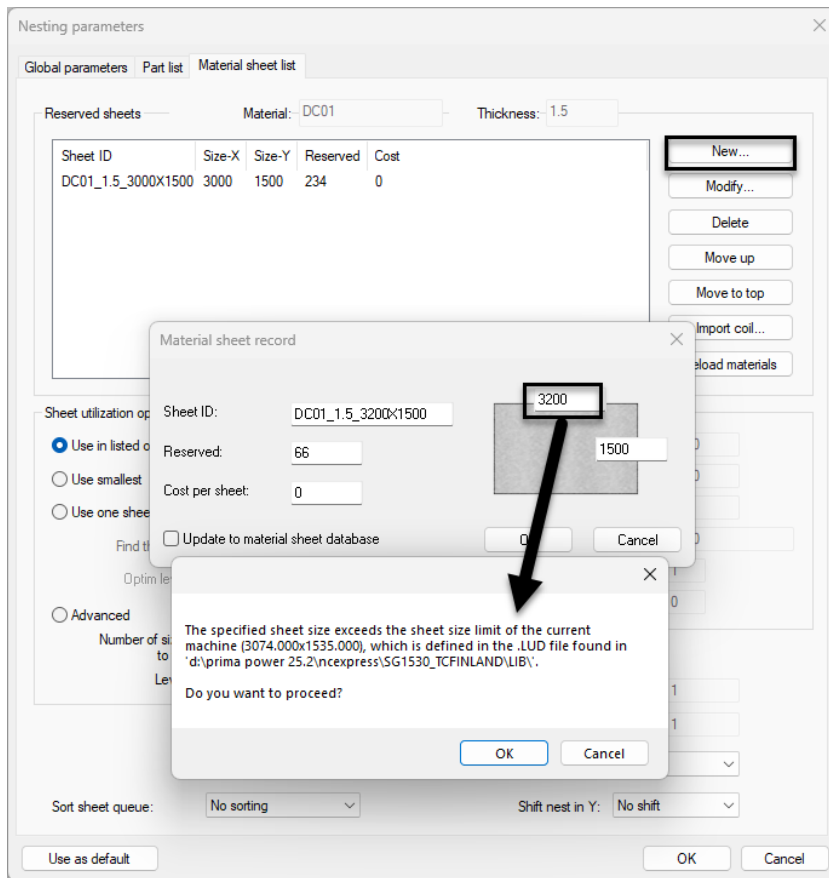
Shift nest in X: No shift

Shift nest in Y: No shift

Sort sheet queue: No sorting

Use as default OK Cancel

The nesting dialog now checks new sheet sizes and shows a warning if they are too big or small.



Time calculation indicator

Tulus time calculation status indication is shown with different colors in the bottom right corner of NC Express.

Green: The connection to the machine is working and all configured files are reachable from the machine. Time calculation is fully functional including the connection to configured remote paths.

Red: The connection to some of the needed files is broken. The details can be found from the TimeCalcUpdateDiagnostic.xml file. Time calculation can be functional even if remote paths to the machine are broken.

Grey: The time calculation is set off from machine settings or from Settings - Options.

Yellow: Status update is active.

The screenshot displays the NC Express software interface. The main window shows a sheet nest layout with 9 numbered parts (1-9) arranged in a 3x3 grid. The status bar at the bottom right indicates the time calculation status is Green. A tooltip labeled "Time calculation status" points to the status indicator.

Sheet nest details:

- Nest: Part800x400001
- Material: F
- Thickness: 2
- Size: 3000 x 1500
- Utilization: 62.7%
- #Sheets: 1
- Part: "Part800x400" Quantity: 9

Sheet nest table:

Nest	Sheets	Utilizat...	Status
Part800x400001	1	62.7	Accepted

Parts table:

Part name	Order ID	Quantity/Ordered
Part800x400	UNKNOWN	9/9

Part Preview table:

Part name	Order ID	Quantity/Ordered
Part800x400	UNKNOWN	9/9

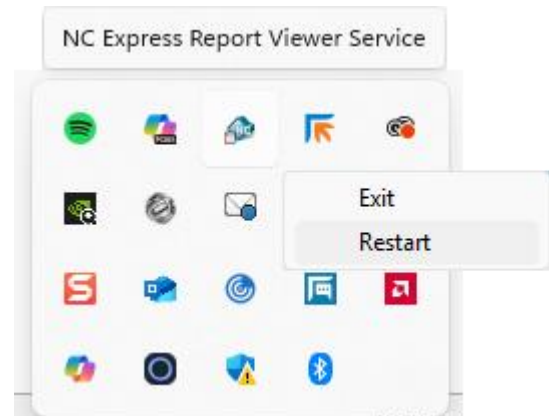
Time calculation status: Green

Performance improvement in reports

The NC Express Report Viewer now operates as a background process, improving overall performance. The viewer is automatically launched when required, which significantly speeds up PDF report generation and ensures faster display of reports.

You can monitor the background process status via the Windows system tray. In the Task Manager, the process appears as:

NCX_ReportViewer.exe

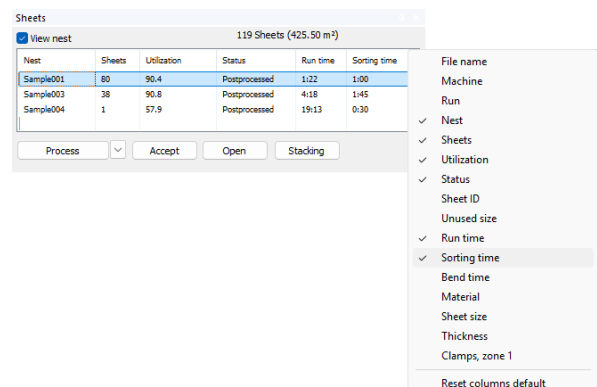


Sorting time as a column in the sheets list

Nest Explorer now includes a dedicated column for **Sorting Time**, allowing users to easily compare **cutting time** and **unloading time** before generating reports. Post processing phase evaluates these times.

To display the Sorting Time column:

1. **Right-click** on the column headers in Nest Explorer.
2. Select **Sorting Time** from the context menu.



Order database with Tulus Office enhancements

“Completed” tab visualization when the Tulus Office order database is configured

When Tulus Office is enabled, a new **Completed** tab becomes available in the **Order Database**.

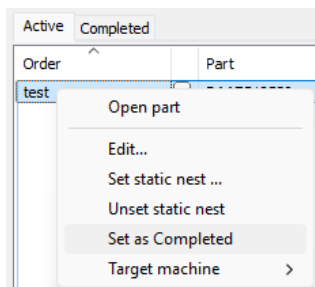
- The **Active** tab displays all **nestable part orders**: orders that are ready for the nesting phase.
- The **Completed** tab shows all **nested part orders**: orders for which the nesting phase has been successfully completed within Tulus Office.

“Set as Completed” command for Tulus Office orders

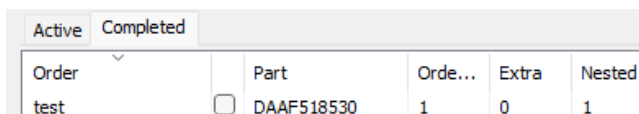
Even if only a subset of parts has been produced, the order can still be manually closed—for example, when all required material sheets have been consumed on the real machine.

To manually complete a part order:

1. Go to the **Active** tab.
2. Right-click on the desired part order (multiple selection is supported) and select **Set as Completed** from the context menu.



3. The selected part order(s) will move to the **Completed** tab.

A screenshot of the software interface showing the 'Completed' tab. The table has columns: 'Order', 'Part', 'Orde...', 'Extra', and 'Nested'. The 'Order' column contains 'test'. The 'Part' column contains 'DAAF518530' with an unchecked checkbox to its left. The 'Orde...' column contains '1', the 'Extra' column contains '0', and the 'Nested' column contains '1'. The 'Active' and 'Completed' tabs are visible at the top.

In Tulus Office, the nesting phase will be automatically closed, and any missing parts will be marked as *skipped*.

If all parts in the part order are skipped, Tulus Office will also automatically close the **Blanking** phase.

Example overview:

- **Fully produced order:** 10_DAAF576646
- **Partially produced order, then manually closed:** 25_DAAF576646
Tulus Office keeps these in the production list to continue with the blanking phase.

- **Orders completed without production:** 10_DAAF576646_#1 and 20_DAAF576646
Tulus Office moves these to the **History** tab, as all parts are skipped and no blanking is required.

Order	Part	Orde...	Extra	Nested	Completed	Priority	Due date	Status
10_DAAF576646	<input type="checkbox"/> DAAF576646	10	0	10	0	5	12/10/2025	New order
10_DAAF576646_#1	<input type="checkbox"/> DAAF576646	10	0	10	0	5	12/10/2025	New order
20_DAAF576646	<input type="checkbox"/> DAAF576646	20	0	20	0	5	12/10/2025	New order
25_DAAF576646	<input type="checkbox"/> DAAF576646	25	0	25	0	5	12/10/2025	Order split

Group by	Status	ERP reference	Product structure	Created	Material	Thickness	Last modified	Due date	Comments	# Quantity	Bending program	Nesting	Blanking
In production	10_DAAF576646	DAAF576646		9/16/2025 11:30 AM	DOMEX	6.0	5 hours ago	10/12/2025	test-1	0/10		100 %	0 %
In production	25_DAAF576646	DAAF576646		9/16/2025 11:30 AM	DOMEX	6.0	5 hours ago	10/12/2025	test-1	15/25		100 %	0 %

Group by	Status	ERP reference	Product structure	Due date	Finished	Comments	# Quantity	Nesting	Blanking	Bending
Completed	10_DAAF576646	DAAF576646		10/12/2025	Tuesday, September 16, 2025 4:04:59 PM	test-1	10/10	0 %	0 %	
Completed	20_DAAF576646	DAAF576646		10/12/2025	Tuesday, September 16, 2025 11:34:13 A	test-1	20/20	0 %	0 %	

Changing the target machine of Tulus Office orders

You can now define tooling and nesting on a different machine than the one originally assigned in the part orders of Tulus Office.

Steps:

1. Go to the **Active** tab.
2. Right-click on the desired part order (multiple selection is supported) and choose **Target Machine** from the context menu.
A list of configured machines will appear. Select the desired one.

Order	Part	Orde...	Extra	Nested	Completed	Priority	Due date	Status	Machine	Material
P1	<input type="checkbox"/>			0	0	5	12/10/2025	New order	LG+1530_P...	DOMEX - 6.000
P2	<input type="checkbox"/>			0	0	5	12/10/2025	New order	LG+1530_P...	DOMEX - 6.000
P3	<input type="checkbox"/>			0	0	5	12/10/2025	New order	LG+1530_P...	DOMEX - 6.000

Open part

Edit...

Set static nest ...

Unset static nest

Set as Completed

Target machine >

Tooling not available

LG+1530_K

LG+1530 P

3. The **Machine** column will be updated. Tooling and nesting will be scheduled in NC Express for the newly selected machine.

Active		Completed										
Order	Part	Orde...	Extra	Nested	Completed	Priority	Due date	Status	Machine	Material		
P1	<input type="checkbox"/> DAAF518530	8	0	0	0	5	12/10/2025	New order	LG+1530_K...	DOMEX - 6.000		
P2	<input type="checkbox"/> DAAF576646	20	0	0	0	5	12/10/2025	New order	LG+1530_K...	DOMEX - 6.000		
P3	<input type="checkbox"/> E074566	100	0	0	0	5	12/10/2025	New order	LG+1530_P...	DOMEX - 6.000		

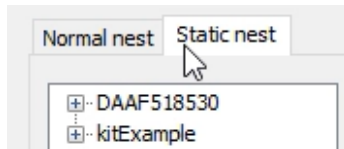
Note: Tulus Office will not update the order data until the acceptance phase is completed.

Manual assignment of NC Express static nests to Tulus Office orders

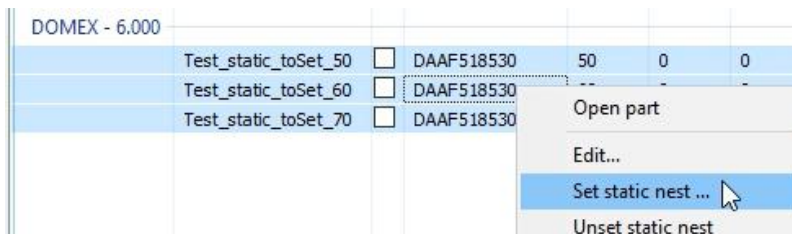
This feature allows users to manually assign a **static nest**, previously defined in **NC Express**, to one or more part orders of **Tulus Office**. This is useful when you want to reuse optimized nestings for specific parts.

How it works (example):

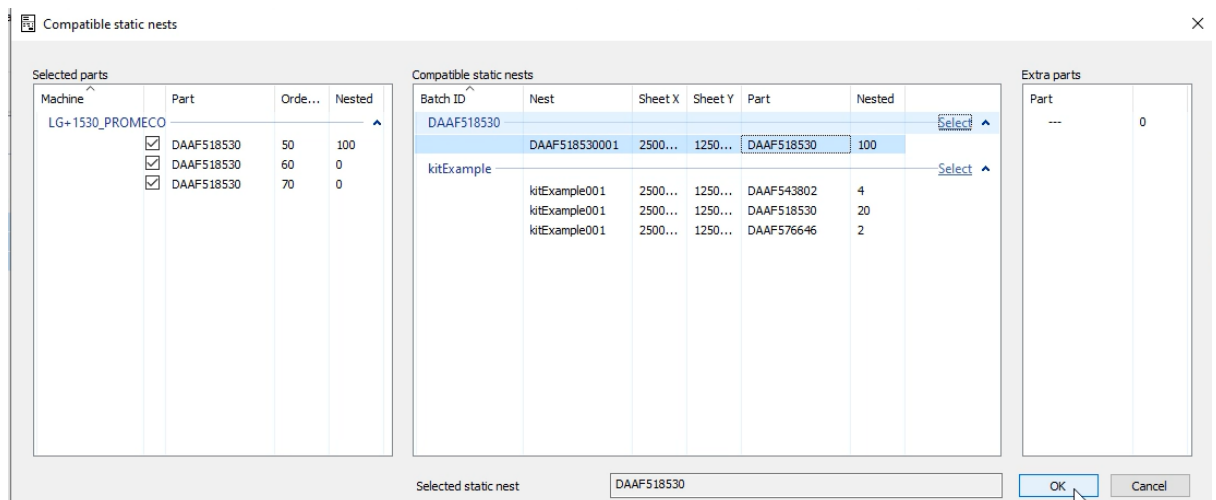
Let us say there are two static nests for the part DAAF518530 stored in Nest.mdb within NC Express.



1. Open the **Active** tab in Tulus Office.
2. **Right-click** on the desired part order (multiple selection is supported).
3. From the context menu, choose **Set static nest...**



4. Select a compatible static nest from the list and click **OK** to confirm.



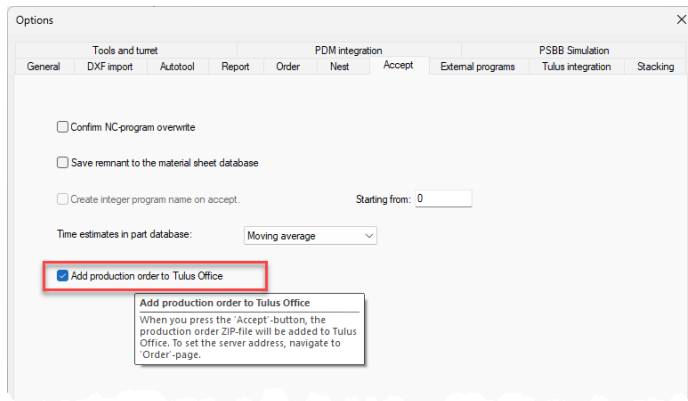
- The selected static nest will now appear in the dedicated column and will be used during the nesting process.

Material	Order	Part	Orde...	Extra	Nested	Com...	Priority	Due date	Status	Machine	A..	C..	R..	Revision (part)	N..	Static nest
- 0.000	test	<input type="checkbox"/>	DAAF518530	1	0	0	0	08/05/2025	Incorrect material	LG+1530_PRO...				28.02.2022 15:19		
DOMEX - 6.000																
	Test_static_toSet_50	<input checked="" type="checkbox"/>	DAAF518530	50	0	0	0	12/10/2023	New order	LG+1530_PRO...				28.02.2022 15:19		DAAF518530
	Test_static_toSet_60	<input checked="" type="checkbox"/>	DAAF518530	60	0	0	0	12/10/2023	New order	LG+1530_PRO...				28.02.2022 15:19		DAAF518530
	Test_static_toSet_70	<input checked="" type="checkbox"/>	DAAF518530	70	0	0	0	12/10/2023	New order	LG+1530_PRO...				28.02.2022 15:19		DAAF518530

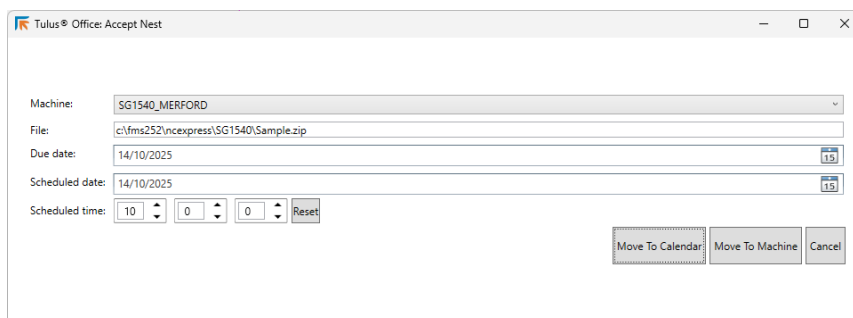
Adding production order to Tulus Office

You can now easily add a newly created production order ZIP file directly to Tulus Office.

- Go to **Settings - Options - Accept** and activate **Add production order to Tulus Office**.
- On the **Order** page, make sure to set the **Tulus Office server IP address**.



When this option is enabled, pressing the **Accept** button will open a small dialog that allows you to add the task directly to either the machine calendar or the work queue.



Windows support

NC Express 25.2 supports operating systems from Windows 7 and Windows Server 2012 up to the latest versions of Windows 10 and Windows 11.

This is the last release available in both 32-bit and 64-bit builds. The upcoming **NC Express 26.1** will be available **only as a 64-bit** version.

Note 1: If you upgrade an existing installation from 32-bit to 64-bit and your system uses customized report templates, you will need to recreate those templates for the current reporting system.

Note 2: If you have software integrated with NC Express using ParaNCX interface, please contact Prima Power before updating to 64-bit build. This concerns applications such as Tulus Office Premium, Tulus Office Power Processing, Batch Processing and PowerPlan, among others. The integrated software will also need to be compiled in 64-bit, as well.